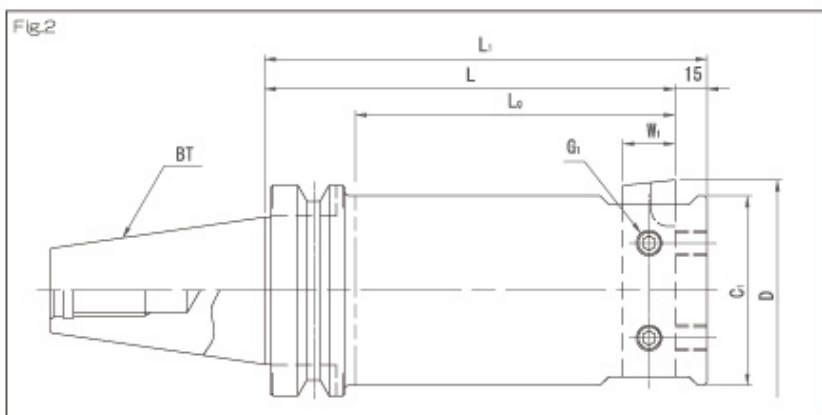
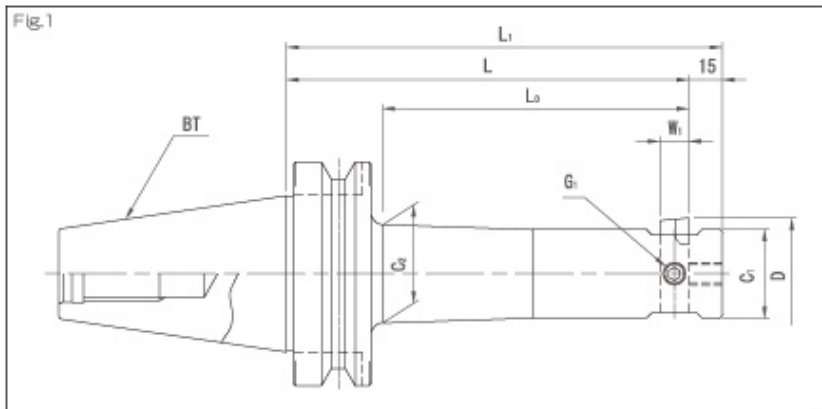


# BSB BORING BAR(B TYPE SQUARE TOOL) BSB(角バイト式ボーリングバーB型)



(単位: mm)

| D 加工径 (φ)<br>Machining diameter |            | L <sub>0</sub><br>有効加工深さ<br>Effective machining depth | コード<br>Code      | 図<br>Fig. | L   | L <sub>1</sub> | C <sub>1</sub> | C <sub>2</sub> | W <sub>1</sub> | G <sub>1</sub> | 重量<br>(kg)<br>Weight |
|---------------------------------|------------|-------------------------------------------------------|------------------|-----------|-----|----------------|----------------|----------------|----------------|----------------|----------------------|
| 最小<br>Min.                      | 最大<br>Max. |                                                       |                  |           |     |                |                |                |                |                |                      |
| 25                              | 52         | 105                                                   | BT40-BSB 25- 135 | 1         | 135 | 150            | 20             | 22             | 8              | M8             | 1.5                  |
| 38                              | 70         | 135                                                   | -BSB 38- 165     |           | 165 | 180            | 30             | 33             | 10             | M10            | 2.0                  |
| 50                              | 90         |                                                       | -BSB 50- 165     |           | 210 | 225            | 40             | 44             | 13             |                | 2.5                  |
| 62                              | 115        | 180                                                   | - 210            | 2         | 210 | 225            | 50             | -              | 16             | M12            | 3.0                  |
| 72                              | 135        | 135                                                   | -BSB 62- 165     |           | 165 | 180            | 60             | 56             | 19             |                | 3.5                  |
| 90                              | 150        | 195                                                   | - 225            |           | 225 | 240            | 75             | -              | 25             |                | 5.0                  |
| 105                             | 190        | 135                                                   | -BSB 72- 165     | 1         | 165 | 180            | 80             | 77             | 20             | M16            | 4.5                  |
| 130                             | 260        | 195                                                   | - 225            |           | 225 | 240            | 90             | 86             | 25             |                | 6.0                  |
| 150                             | 300        | 135                                                   | -BSB 90- 165     |           | 165 | 180            | 100            | 96             | 28             |                | 5.0                  |
| 180                             | 360        | 180                                                   | - 210            | 2         | 210 | 225            | 110            | -              | 30             | M20            | 6.0                  |
| 200                             | 400        | 135                                                   | -BSB 105- 195    |           | 195 | 210            | 120            | 116            | 32             |                | 7.0                  |
| 250                             | 500        | 152                                                   | - 285            |           | 285 | 300            | 130            | 126            | 35             |                | 9.6                  |
| 300                             | 600        | 167                                                   | -BSB 130- 255    | 2         | 255 | 270            | 140            | 136            | 38             | M25            | 9.7                  |
| 350                             | 700        | 257                                                   | - 300            |           | 300 | 315            | 150            | 146            | 40             |                | 12.8                 |
| 400                             | 800        | 152                                                   | -BSB 105- 195    |           | 195 | 210            | 160            | 156            | 42             |                | 11.4                 |
| 450                             | 900        | 242                                                   | - 285            | 1         | 285 | 300            | 170            | 166            | 45             | M30            | 15.7                 |
| 500                             | 1000       | 152                                                   | -BSB 105- 195    |           | 195 | 210            | 180            | 176            | 48             |                | 14.1                 |
| 550                             | 1100       | 242                                                   | - 285            |           | 285 | 300            | 190            | 186            | 50             |                | 15.7                 |
| 600                             | 1200       | 212                                                   | -BSB 130- 255    | 2         | 255 | 270            | 200            | 196            | 52             | M36            | 14.1                 |
| 650                             | 1300       | 302                                                   | - 300            |           | 300 | 315            | 210            | 206            | 55             |                | 17.8                 |
| 700                             | 1400       | 152                                                   | -BSB 105- 195    |           | 195 | 210            | 220            | 216            | 58             |                | 16.4                 |

※NTテーパ・MTテーパの取り扱いもございます。詳細はお問い合わせいただくか、当社ウェブサイトをご覧ください。

1. 全ての製品にバイト用セットボルトが付属します。
2. 本製品はTMT規格に準拠しています。
3. ドライブキー溝と刃先は同位相です。
4. 本製品にはバイトは付属していません。別途お求め下さい。

\* NT tapers and MT tapers are also available. For the details, contact us or visit our website.

1. Set bolts for turning tools come with all products.
2. This product conforms to TMT standards.
3. The drive keyway and blade edge have the same phase.
4. Square shank tool do not come with the product and must be purchased separately.