

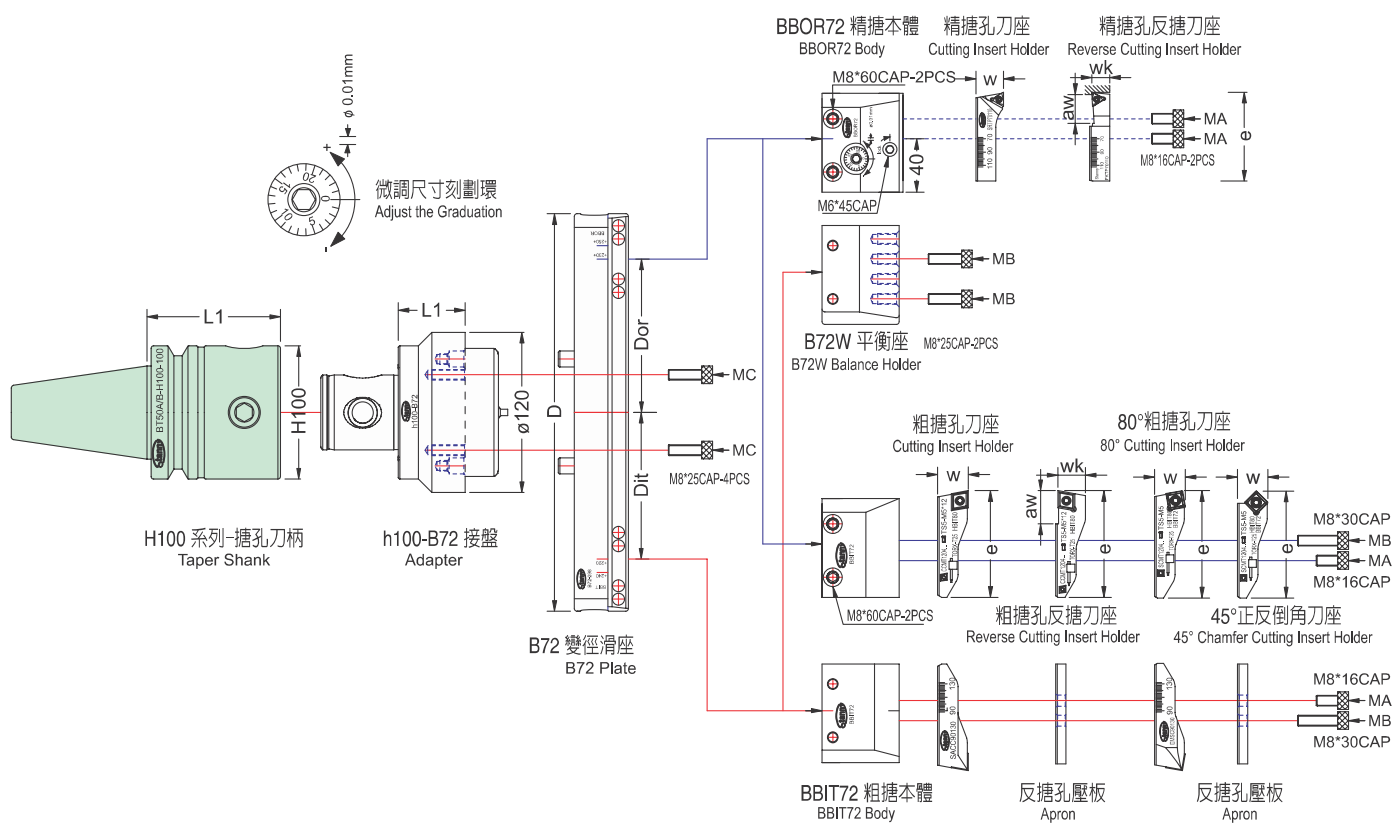
B72大孔徑搪孔刀組合系統
B72 Large Diameter Boring System

Stanny®

B72

大孔徑搪孔刀組合系統 Large Diameter Boring System

- 搪孔刀柄 Taper Shank
- 延長接桿 Extension Spacer
- 接盤 Adapter
- 變徑滑座 Plate
- 大孔徑粗搪孔刀本體 Large Diameter Body
- 粗搪孔刀座 Cutting Insert Holder
- 80°粗搪孔刀座 80° Cutting Insert Holder
- 45°正反倒角粗搪孔刀座 45° Chamfer Cutting Insert Holder
- 粗搪孔反搪刀座 Reverse Cutting Insert Holder
- 大孔徑精搪孔刀本體 Large Diameter Body
- 平衡座 Balance Holder
- 精搪孔刀座 Cutting Insert Holder
- 精搪孔反搪刀座 Reverse Cutting Insert Holder



BT50A(B)-H100-100

規格：請參閱P7~P8
Specification please refer to P7~P8



DIN69871A(B)
ISO50-H100-100

規格：請參閱P9~P10
Specification please refer to P9~P10



h100H100-100

規格：請參閱P13
Specification please refer to P13

B72

大孔徑搪孔刀組合系統 Large Diameter Boring System

搪孔刀柄 Taper Shank

延長接桿 Extension Spacer

■ 接盤 Adapter

■ 變徑滑座 Plate

大孔徑粗搪孔刀本體 Large Diameter Body

粗搪孔刀座 Cutting Insert Holder

80°粗搪孔刀座 80° Cutting Insert Holder

45°正反倒角粗搪孔刀座 45° Chamfer Cutting Insert Holder

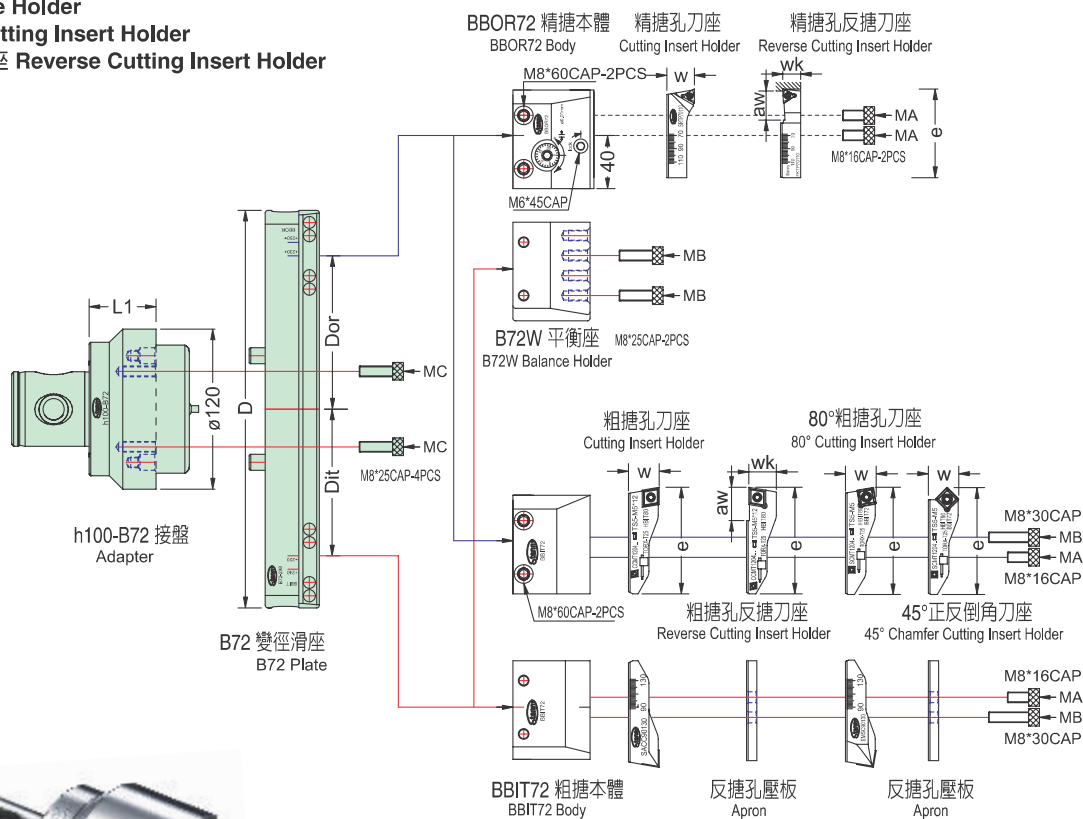
粗搪孔反搪刀座 Reverse Cutting Insert Holder

大孔徑精搪孔刀本體 Large Diameter Body

平衡座 Balance Holder

精搪孔刀座 Cutting Insert Holder

精搪孔反搪刀座 Reverse Cutting Insert Holder



h100-B72接盤

Adapter for B•BIT and B•BOR Large Diameter Boring System

訂貨編號 Order No.	規格 Model	L1	MC螺絲 MC Bolt	淨重 N.W.
41720000	h100-B72	50	CAP M8x25-4PCS	4.80

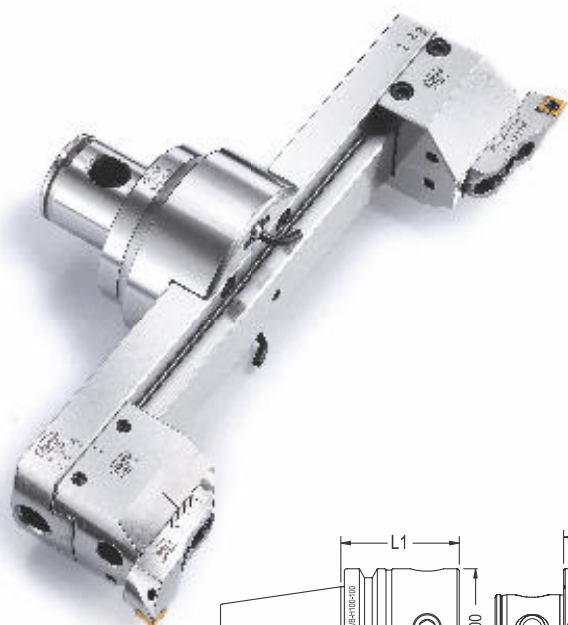
B72 變徑滑座

Plate for B•BIT and B•BOR Large Diameter Boring System

訂貨編號 Order No.	規格 Model	長度 D	BBOR Dor	BBIT Dit	淨重 N.W.
70172148	B72-148	148	40	35	2.15
70272198	B72-198	198	65	60	3.00
70372248	B72-248	248	90	85	3.80
70472298	B72-298	298	115	110	4.60
70572348	B72-348	348	140	135	5.40
70672398	B72-398	398	165	160	6.20

註:變徑滑座設有兩組測孔, 相距10mm, 可增加ø20mm搪孔範圍, 使搪孔範圍更附彈性。
Remark : Plate has four holes,distance 10mm and the boring range increase ø20mm.





搪孔刀柄 Taper Shank

延長接桿 Extension Spacer

接盤 Adapter

變徑滑座 Plate

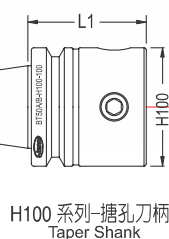
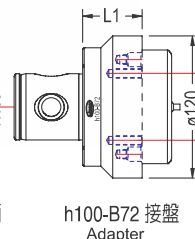
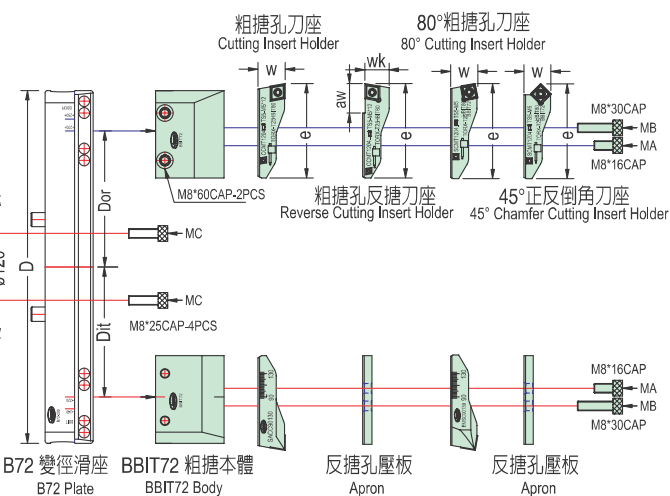
■ 大孔徑粗搪孔刀本體 Large Diameter Body

■ 粗搪孔刀座 Cutting Insert Holder

■ 粗搪孔反搪刀座 Reverse Cutting Insert Holder

■ 80°粗搪孔刀座 80° Cutting Insert Holder

■ 45°正反倒角粗搪孔刀座 45° Chamfer Cutting Insert Holder

H100 系列-搪孔刀柄
Taper Shankh100-B72 接盤
Adapter**B • BIT72 大孔徑粗搪孔本體****Body for Large Diameter Adjustable Twin Cutter Roughing**

訂貨編號 Order No.	規 格 Model	移動量 Mobile	MA Bolt	MB Bolt	板 手 Wrench	淨 重 N.W.
70007372	BBIT72	20	CAP M8*16	CAP M8*30	六角 4 6	1.44

B • BIT72 粗搪孔刀座**Cutting Insert Holder for B • BIT Large Diameter Adjustable Twin Cutter Roughing**

訂貨編號 Order No.	規 格 Model	W	e	刀 片 Insert	螺 絲 Bolt	板 手 Wrench	淨 重 N.W.
30809013A	SACC90130	22.6	79.5	CCMT1204..	M5-TS5	T25	0.17
30809013B	SBCC90130		79.5				0.18
30813017A	SACC130170		99.5				0.23
30813017B	SBCC130170						0.24

B • BIT72 粗搪孔反搪刀座**Reverse Cutting Insert Holder for B • BIT Large Diameter Adjustable Single Cutter Roughing**

訂貨編號 Order No.	規 格 Model	aw	wk	e	刀 片 Insert	螺 絲 Bolt	板 手 Wrench	淨 重 N.W.
30809013K	RKCC90130	22	22	79.5	CCMT1204..	M5-TS5	T25	0.18
30813017K	RKCC130170	44	22	99.5				0.25

B • BIT72 80°粗搪孔刀座**80° Cutting Insert Holder for B • BIT Adjustable Twin Cutter Roughing**

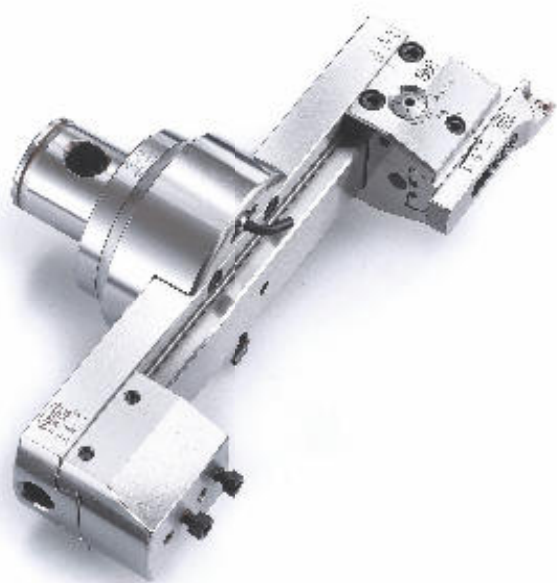
訂貨編號 Order No.	規 格 Model	W	e	刀 片 Insert	螺 絲 Bolt	板 手 Wrench	淨 重 N.W.
30809013M	EMSC90130	23.1	80.5	SCMT1204..	M5-TS5	T25	0.17
30813017M	EMSC130170		100.5				0.23

B • BIT72 45°正反倒角粗搪孔刀座**45° Chamfer Cutting Insert Holder for B • BIT Adjustable Single Cutter Roughing**

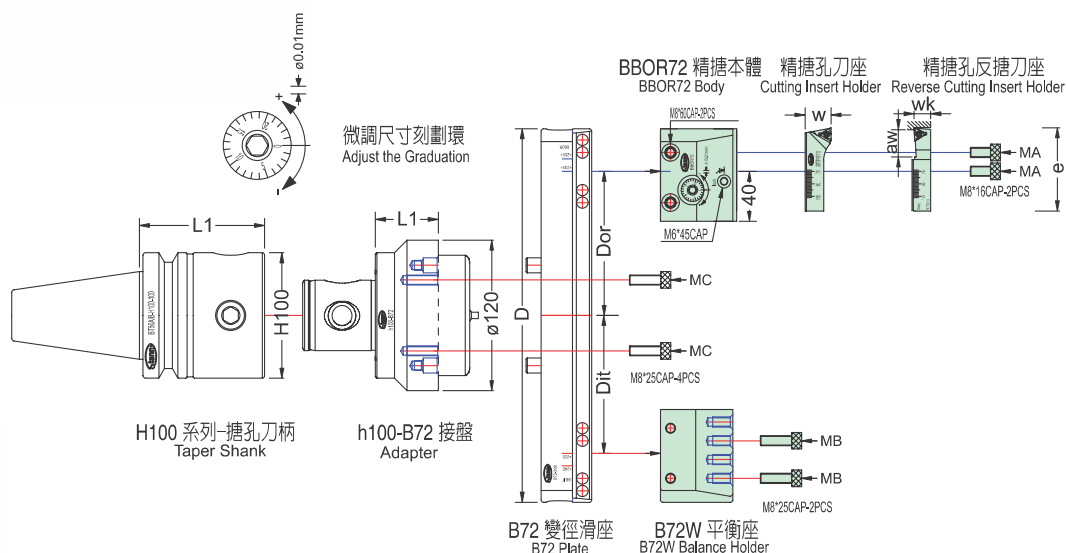
訂貨編號 Order No.	規 格 Model	W	e	刀 片 Insert	螺 絲 Bolt	板 手 Wrench	淨 重 N.W.
30809013W	IWSC90130	23.1	80.5	SCMT1204..	M5-TS5	T25	0.16
30813017W	IWSC130170		100.5				0.22

B72

大孔徑搪孔刀組合系統 Large Diameter Boring System



- 搪孔刀柄 Taper Shank
- 延長接桿 Extension Spacer
- 接盤 Adapter
- 變徑滑座 Plate
- 大孔徑精搪孔刀本體 Large Diameter Body
- 平衡座 Balance Holder
- 精搪孔刀座 Cutting Insert Holder
- 精搪孔反搪刀座 Reverse Cutting Insert Holder



B • BOR72 大孔徑微調精搪孔本體+B72W平衡座 Body and Balance Holder for Large Diameter Finishing Cutter Fine Boring System

訂貨編號 Order No.	規 格 Model	移動量 Mobile	MA Bolt	板 手 Wrench	淨 重 N.W.
70007572	BBOR72	10	CAP M8*16	○ 5 ○ 6	1.65
70007472	B72W			○ 6	1.59

B • BOR72 精搪孔刀座 Cutting Insert Holder for B • BOR Large Diameter Finishing Cutter Fine Boring System

訂貨編號 Order No.	規 格 Model	W	e	刀 片 Insert	螺 絲 Bolt	板 手 Wrench	淨 重 N.W.
50637011	SRTP70110	20	66	TPGH1103..L	SB-3TR-M3	T8	0.10
50637115	SRTP110150	20	106				0.21

B • BOR72 精搪孔反搪刀座 Reverse Cutting Insert Holder for B • BOR Large Diameter Finishing Cutter Fine Boring System

訂貨編號 Order No.	規 格 Model	aw	wk	e	刀 片 Insert	螺 絲 Bolt	板 手 Wrench	淨 重 N.W.
50637011K	FKTP70110	16	15	66	TPGH1103..R	SB-3TR-M3	T8	0.10
50637115K	FKTP110150	25	15	106				0.21

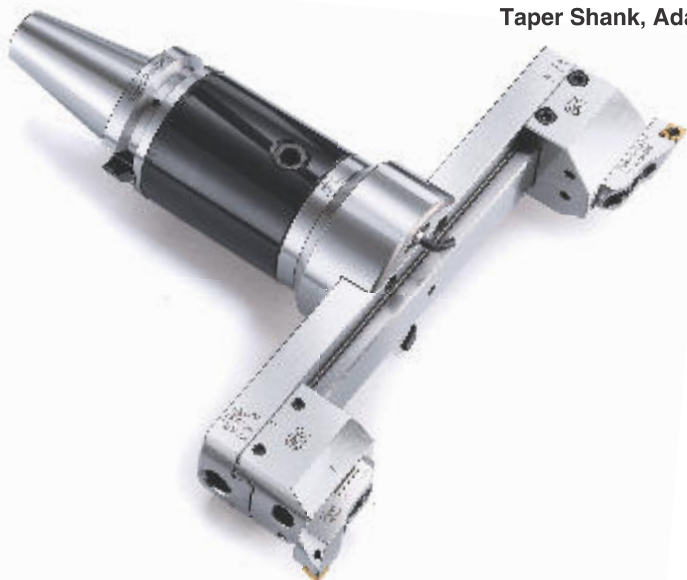
B•BIT72

大孔徑雙刃粗搪孔刀組合系統--AB type

Large Diameter Adjustable Twin Cutter Roughing and Semi-Finishing Boring System

搪孔刀柄、接盤、變徑滑座、大孔徑粗搪孔刀本體、粗搪孔刀座

Taper Shank, Adapter, Plate, Large Diameter Body and Cutting Insert Holder

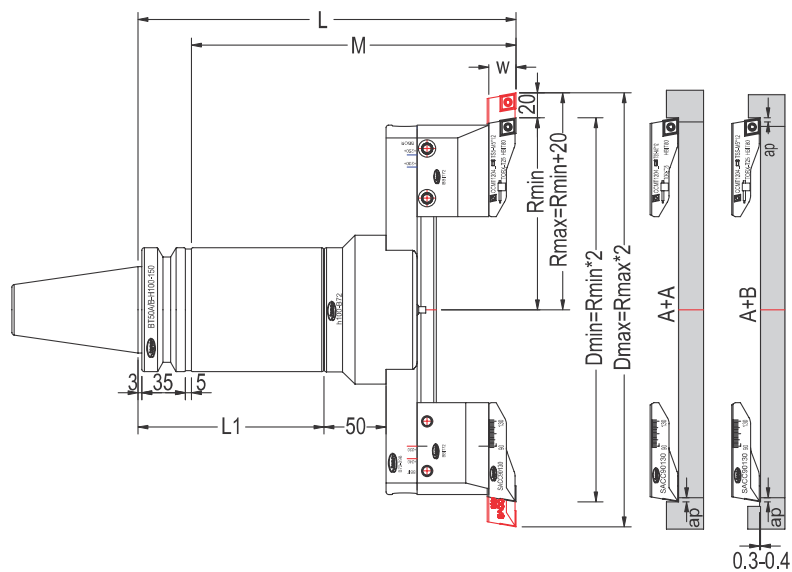


整支 SET

MAS403 BT 和 B•BIT72 大孔徑雙刃粗搪孔刀(AB type)

MAS403 BT and B•BIT72 Large Diameter Adjustable Twin Cutter Roughing and Semi-Finishing Boring System

訂貨編號 Order No.	規 格 Model	範 圍 D Boring Range øDMin-øDMax	M	L	大孔徑粗搪孔系統組合 Large Diameter Adjustable Twin Cutter Boring System					淨 重 N.W.
					搪孔刀柄 Taper Shank	接 盤 Adapter	變徑滑座 Plate	大孔徑粗搪孔刀本體 Boring Head	粗搪孔刀座 Cutting Insert Holder	
83101520AB	BT50-BBIT72-202 AB	160-220	202	245	BT50-H100-100		B72-148		SACC90130 SBCC90130	16.13
83201520AB	BT50-BBIT72-202 AB	210-270					B72-198			16.98
83301520AB	BT50-BBIT72-202 AB	260-320					B72-248			17.78
83401520AB	BT50-BBIT72-202 AB	310-370					B72-298			18.58
83501520AB	BT50-BBIT72-202 AB	360-420					B72-348			19.38
83601520AB	BT50-BBIT72-202 AB	410-470					B72-398			20.18
83111520AB	BT50-BBIT72-202 AB	200-260					B72-148		SACC130170 SBCC130170	16.25
83211520AB	BT50-BBIT72-202 AB	250-310					B72-198			17.10
83311520AB	BT50-BBIT72-202 AB	300-360					B72-248			17.90
83411520AB	BT50-BBIT72-202 AB	350-410					B72-298			18.70
83511520AB	BT50-BBIT72-202 AB	400-460					B72-348			19.50
83611520AB	BT50-BBIT72-202 AB	450-510					B72-398			20.30
83101525AB	BT50-BBIT72-252 AB	160-220	252	295	BT50-H100-150	h100-B72	B72-148	BBIT72	SACC90130 SBCC90130	18.78
83201525AB	BT50-BBIT72-252 AB	210-270					B72-198			19.63
83301525AB	BT50-BBIT72-252 AB	260-320					B72-248			20.43
83401525AB	BT50-BBIT72-252 AB	310-370					B72-298			21.23
83501525AB	BT50-BBIT72-252 AB	360-420					B72-348			22.03
83601525AB	BT50-BBIT72-252 AB	410-470					B72-398			22.83
83111525AB	BT50-BBIT72-252 AB	200-260					B72-148		SACC130170 SBCC130170	18.90
83211525AB	BT50-BBIT72-252 AB	250-310					B72-198			19.75
83311525AB	BT50-BBIT72-252 AB	300-360					B72-248			20.55
83411525AB	BT50-BBIT72-252 AB	350-410					B72-298			21.35
83511525AB	BT50-BBIT72-252 AB	400-460					B72-348			22.15
83611525AB	BT50-BBIT72-252 AB	450-510					B72-398			22.95
83101530AB	BT50-BBIT72-302 AB	160-220	302	345	BT50-H100-200		B72-148		SACC90130 SBCC90130	21.73
83201530AB	BT50-BBIT72-302 AB	210-270					B72-198			22.58
83301530AB	BT50-BBIT72-302 AB	260-320					B72-248			23.38
83401530AB	BT50-BBIT72-302 AB	310-370					B72-298			24.18
83501530AB	BT50-BBIT72-302 AB	360-420					B72-348			24.98
83601530AB	BT50-BBIT72-302 AB	410-470					B72-398			25.78
83111530AB	BT50-BBIT72-302 AB	200-260					B72-148		SACC130170 SBCC130170	21.85
83211530AB	BT50-BBIT72-302 AB	250-310					B72-198			22.70
83311530AB	BT50-BBIT72-302 AB	300-360					B72-248			23.50
83411530AB	BT50-BBIT72-302 AB	350-410					B72-298			24.30
83511530AB	BT50-BBIT72-302 AB	400-460					B72-348			25.10
83611530AB	BT50-BBIT72-302 AB	450-510					B72-398			25.90

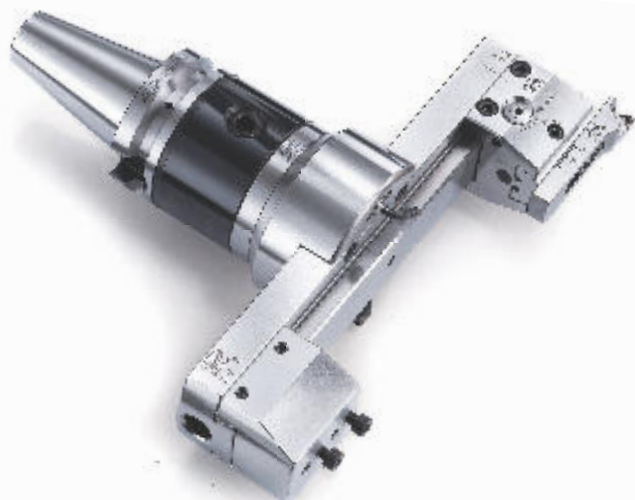


訂貨編號 Order No.	規 格 Model	範 圍 D Boring Range øDMin-øDMax	M	L	大孔徑粗搪孔系統組合 Large Diameter Adjustable Twin Cutter Boring System					淨 重 N.W.
					搪孔刀柄 Taper Shank	接 盤 Adapter	變徑滑座 Plate	大孔徑粗搪孔刀本體 Boring Head	粗搪孔刀座 Cutting Insert Holder	
83101535AB	BT50-BBIT72-352	AB 160-220	352	395	BT50-H100-250	h100-B72	B72-148	BBIT72	SACC90130 SBCC90130	24.68
83201535AB	BT50-BBIT72-352	AB 210-270					B72-198			25.53
83301535AB	BT50-BBIT72-352	AB 260-320					B72-248			26.33
83401535AB	BT50-BBIT72-352	AB 310-370					B72-298			27.13
83501535AB	BT50-BBIT72-352	AB 360-420					B72-348			27.93
83601535AB	BT50-BBIT72-352	AB 410-470					B72-398			28.73
83111535AB	BT50-BBIT72-352	AB 200-260					B72-148		SACC130170 SBCC130170	24.80
83211535AB	BT50-BBIT72-352	AB 250-310					B72-198			25.65
83311535AB	BT50-BBIT72-352	AB 300-360					B72-248			26.45
83411535AB	BT50-BBIT72-352	AB 350-410					B72-298			27.25
83511535AB	BT50-BBIT72-352	AB 400-460					B72-348			28.05
83611535AB	BT50-BBIT72-352	AB 450-510					B72-398			28.85

B•BOR72

大孔徑微調精搪孔刀組合系統 Large Diameter Finishing Cutter Fine Boring System

搪孔刀柄、接盤、變徑滑座、大孔徑精搪孔刀本體、平衡座、精搪孔刀座
Taper Shank, Adapter, Plate, Large Diameter Body, Balance Holder and Cutting Insert Holder

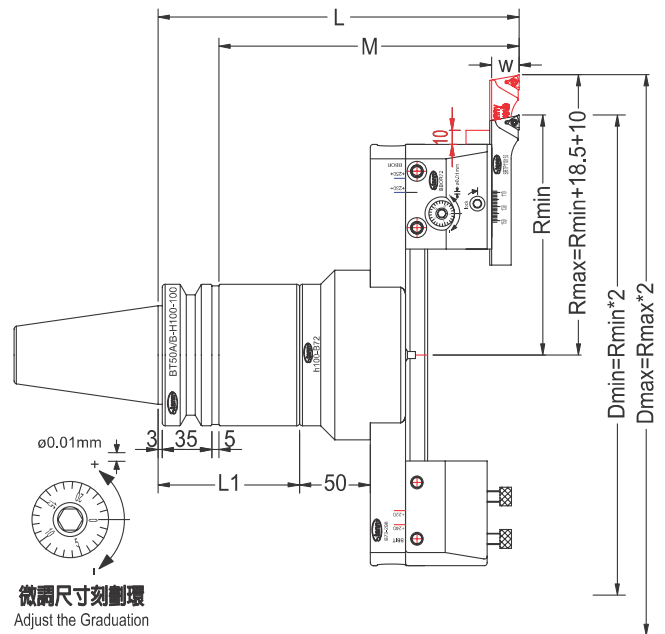


整支 SET

MAS403 BT 和 B•BOR72 大孔徑微調精搪孔刀

MAS403 BT and B•BOR72 Large Diameter Finishing Cutter Fine Boring System

訂貨編號 Order No.	規 格 Model	範 圍 D Boring Range øDMin-øDMax	M	L	大孔徑精搪孔系統組合 Large Diameter Finishing Cutter Fine Boring System					淨 重 N.W.
					搪孔刀柄 Taper Shank	接 盤 Adapter	變徑滑座 Plate	大孔徑精搪孔刀本體 Boring Head	精搪孔刀座 Cutting Insert Holder	
85101520	BT50-BBOR72-202	M 150-227	202	245	BT50-H100-100		B72-148	BBOR72 B72W	SRTP70110	16.24
85201520	BT50-BBOR72-202	M 200-277					B72-198			17.09
85301520	BT50-BBOR72-202	M 250-327					B72-248			17.89
85401520	BT50-BBOR72-202	M 300-377					B72-298			18.69
85501520	BT50-BBOR72-202	M 350-427					B72-348			19.49
85601520	BT50-BBOR72-202	M 400-477					B72-398			20.29
85111520	BT50-BBOR72-202	M 190-267					B72-148		SRTP110150	16.35
85211520	BT50-BBOR72-202	M 240-317					B72-198			17.20
85311520	BT50-BBOR72-202	M 290-367					B72-248			18.00
85411520	BT50-BBOR72-202	M 340-417					B72-298			18.80
85511520	BT50-BBOR72-202	M 390-467					B72-348			19.60
85611520	BT50-BBOR72-202	M 440-517					B72-398			20.40
85101525	BT50-BBOR72-252	M 150-227	252	295	BT50-H100-150	h100-B72	B72-148	BBOR72 B72W	SRTP70110	18.89
85201525	BT50-BBOR72-252	M 200-277					B72-198			19.74
85301525	BT50-BBOR72-252	M 250-327					B72-248			20.54
85401525	BT50-BBOR72-252	M 300-377					B72-298			21.34
85501525	BT50-BBOR72-252	M 350-427					B72-348			22.14
85601525	BT50-BBOR72-252	M 400-477					B72-398			22.94
85111525	BT50-BBOR72-252	M 190-267					B72-148		SRTP110150	19.00
85211525	BT50-BBOR72-252	M 240-317					B72-198			19.85
85311525	BT50-BBOR72-252	M 290-367					B72-248			20.65
85411525	BT50-BBOR72-252	M 340-417					B72-298			21.45
85511525	BT50-BBOR72-252	M 390-467					B72-348			22.25
85611525	BT50-BBOR72-252	M 440-517					B72-398			23.05
85101530	BT50-BBOR72-302	M 150-227	302	345	BT50-H100-200		B72-148		SRTP70110	21.84
85201530	BT50-BBOR72-302	M 200-277					B72-198			22.69
85301530	BT50-BBOR72-302	M 250-327					B72-248			23.49
85401530	BT50-BBOR72-302	M 300-377					B72-298			24.29
85501530	BT50-BBOR72-302	M 350-427					B72-348			25.09
85601530	BT50-BBOR72-302	M 400-477					B72-398			25.89
85111530	BT50-BBOR72-302	M 190-267					B72-148		SRTP110150	21.95
85211530	BT50-BBOR72-302	M 240-317					B72-198			22.80
85311530	BT50-BBOR72-302	M 290-367					B72-248			23.60
85411530	BT50-BBOR72-302	M 340-417					B72-298			24.40
85511530	BT50-BBOR72-302	M 390-467					B72-348			25.20
85611530	BT50-BBOR72-302	M 440-517					B72-398			26.00



訂貨編號 Order No.	規 格 Model	範 圍 D Boring Range øDMin-øDMax	M	L	大孔徑精搪孔系統組合 Large Diameter Finishing Cutter Fine Boring System					淨 重 N.W.
					搪孔刀柄 Taper Shank	接 盤 Adapter	變徑滑座 Plate	大孔徑精搪孔刀本體 Boring Head	精搪孔刀座 Cutting Insert Holder	
85101535	BT50-BBOR72-352	M 150-227	352	395	BT50-H100-250	h100-B72	B72-148	BBOR72 B72W	SRTP70110	24.79
85201535	BT50-BBOR72-352	M 200-277					B72-198			25.64
85301535	BT50-BBOR72-352	M 250-327					B72-248			26.44
85401535	BT50-BBOR72-352	M 300-377					B72-298			27.24
85501535	BT50-BBOR72-352	M 350-427					B72-348			28.04
85601535	BT50-BBOR72-352	M 400-477					B72-398			28.84
85111535	BT50-BBOR72-352	M 190-267					B72-148		SRTP110150	24.90
85211535	BT50-BBOR72-352	M 240-317					B72-198			25.75
85311535	BT50-BBOR72-352	M 290-367					B72-248			26.55
85411535	BT50-BBOR72-352	M 340-417					B72-298			27.35
85511535	BT50-BBOR72-352	M 390-467					B72-348			28.15
85611535	BT50-BBOR72-352	M 440-517					B72-398			28.95